



# Armourbit® BP14

## 40 / 60 Pen Grade Bitumen



### INSTALLATION METHOD STATEMENT

Latest Revision - November 2021

1/2

#### 1. GENERAL DESCRIPTION:

Hot applied 40 / 60 Pen Bitumen complying with the BS Specification for Bitumens for roads and other paved areas.

#### 2. PRODUCT:

**Armourbit BP14** is a standard penetration grade bitumen for joint painting and sealing asphalt surfaces.

#### 3. GENERAL:

- 3.1 Put out traffic management in accordance with the Department of Transport Traffic Signs Chapter 8 1991 or as agreed between the purchaser and installer to ensure work can be carried out safely.
- 3.2 Light mixer to heat up the **Armourbit** material.

#### 4. SURFACE PREPARATION:

- 4.1 The joint slots and surfaces to be sealed shall be thoroughly cleaned and dried using Hot Compressed Air to remove any dust, debris and loose material from the joint and adjacent surface area. In concrete joint slots, a suitable primer shall be used to treat the joint faces prior to the installation process. No primer is required on asphalt surfaces

#### 5. APPLICATION:

- 5.1 The material is normally applied when the ambient air temperature is above 3°C however the Material is designed for application at temperatures of 0°C and rising providing the surface is dry and free of frost and salt deposits.
- 5.2 The material should be heated in a suitable size preheater fitted with thermostatic controls and horizontally mounted agitator. The application temperature ( $175 \pm 10^\circ\text{C}$ ) and maximum safe heating temperature ( $190^\circ\text{C}$ ) of the material shall be controlled in accordance with the manufacturers recommendations.
- 5.3 Carefully load the required amount of product into the preheater ensuring that the temperature controls under (5.2) are observed.
- 5.4 Raise the temperature of the material to  $175 \pm 10^\circ\text{C}$  and mix until fully homogeneous. Maintain the application temperature range throughout the mixing and application process.
- 5.5 The installed **Armourbit** bitumen should be allowed to cool to ambient temperature before re-opening the site to traffic.

#### 6. SAFE HANDLING PRECAUTIONS & NOTES:

- \* **Do not exceed the maximum safe heating temperature.**



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2/2

- \* **Do not allow the hot material to come into contact with water as the product **WILL REACT VIOLENTLY**.**
- \* **Always wear the recommended protective clothing.**

#### 7. SAFETY CLOTHING & EQUIPMENT:

The following safety clothing and equipment must be worn **AT ALL TIMES** when handling, mixing or applying Armourbit bitumen:

- Hand Protection:** Gloves - Industrial type, heat resistant with elasticated sleeves.
- Eye Protection:** Safety Glasses, Goggles, Face Shield (When Transferring Molten Material).
- Skin Protection:** Overalls (Flame retardant) and Closed Safety Boots.
- Respiratory Protection:** Vapour Mask when handling hot product.

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This data is provided for your information and your attention is drawn to the appropriate package labelling and the product safety data sheet. Users of the product must ensure its proper use in accordance with good industrial practices, proper medical advice and any official or Government notice or publication. This information is provided gratuitously independent of any sale of the product and does not form part of any contract or sale nor does it constitute any representation, warranty or condition of merchantability or fitness for any purpose.

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**Walker Sealants Limited**  
Manufacturing & Sales Division  
Outland Head  
Bradwell, Hope Valley  
Derbyshire, S33 9JP  
Tel: 01433 621 600



Directors: J.S. Walker, J.G.R. Walker  
Company Reg No. 4041871

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